

## CNC Boring Mill Machinist - Night Shift

**Department:** Machine Shop

**Reporting To:** Machine Shop Supervisor

**Status:** Hourly/ Non-exempt

**Basic Function:** Programming, set-up, and operation of CNC machining centers

### **Duties and Responsibilities:**

- Set-up each work piece so that it can be machined in the most efficient way possible
- Determine proper tooling to run specific job(s)
- Proper maintenance of machining centers.
- Housekeeping and clean-up of machines and general work area.
- Inspect his/her own work to assure that print specs are achieved
- Assist Machine Shop Supervisor relative to his/her work requirements.
- Read engineering prints
- Make corrections to prints as needed in conjunction with Machine Shop Supervisor and Mechanical Engineering.
- Make recommendations to Machine Shop Supervisor about machining programs and processes.
- Must read all types of micrometers and gages to verify work is correct to print requirements.

### **Prerequisites:**

**Education:** High School Diploma Required

**Experience:** 1 year on CNC machining center

G-code experience required

Must know how to setup, balance and qualify weldments.



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